

## ABSTRACT OF THE DISCLOSURE

The present invention relates to a process for repairing, cleaning, painting, or otherwise maintaining railcars within a railcar maintenance facility. Specifically, the present invention relates to a process for maintaining railcars within a facility wherein the facility has an inbound track, an outbound track, and a plurality of maintenance stations for moving a railcar in and out of the facility and for repairing, cleaning, or painting the same. Further, the railcar repair process allows for efficient movement of railcars through the facility by queuing the railcars at strategic locations within the railcar facility.

10

CHI99 3609586-1.047440.0037

006211-95952460